

SECTION-PROJECT

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1 GENERAL

1.1 Power Grid Corporation of India Ltd. (POWERGRID), A Govt. of India Enterprise is responsible for Bulk Power Transmission of electrical energy from various central Govt. Power Projects to various utilities/ beneficiaries and interconnecting regional grids, operating and maintaining the National Electrical Grid of India. It is established with mission of “We will become a Global Transmission Company with Dominant Leadership in Emerging Power Markets with World Class Capabilities by:

- World Class: Setting superior standards in capital project management and operations for the industry and ourselves
- Global: Leveraging capabilities to consistently generate maximum value for all stakeholders in India and in emerging and growing economies.
- Inspiring, nurturing and empowering the next generation of professionals.
- Achieving continuous improvements through innovation and state-of-the-art technology.
- Committing to highest standards in health, safety, security and environment.” as its mission.

1.2 This specification covers technical requirements for supply, erection & commissioning of 10 nos. 500 MVA, 400/220/33kV 3- Ph Transformers & 02 nos. 500 MVA, 400/230/33kV 3- Ph Transformers under 400KV Transformer Package-4TR-21 BULK for procurement of 400kV & 765kV Transformers & Reactors Under Bulk Procurement-Lot 7.

1.3 SPECIAL NOTE:

- Price Basis:** Bids are being invited on Ex-works basis and Bidder shall be required to quote prices for Schedule-1 (Ex-Works prices including Type Test charges, if any) and Schedule-3 (Installation/Erection prices), for the present scope. Contract shall be initially placed for Ex-works and Installation only.
- Prices for Schedule-2 (Local Transportation, In-transit insurance, loading and unloading charges, referred to as F&I charges,** shall be finalized with the Contractor based on actual destination decided by Employer prior to scheduled dispatch of the equipment. The Guidelines for arriving at F&I charges shall be indicated elsewhere in Bidding Documents.

1.4 INTENT OF SPECIFICATION

- The specifications include design, engineering, manufacture, fabrication, testing at manufacturer’s works, delivery, unloading at site, storage, erection, testing and commissioning at site.
- It is the intent of this specification to describe primary features, materials, and design & performance requirements and to establish minimum standards for the work.
- The specification is not intended to specify the complete details of various practices of manufactures/ bidders, but to specify the requirements with regard to performance, durability and satisfactory operation under the specified site conditions.

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2 SCOPE

The scope of this specification shall cover following:

2.1 The broad scope of this Transformer Package **4TR-21-BULK under Lot-7** shall cover:

- i) 10 nos. 500 MVA, 400/220/33kV 3- Ph Transformers & 02 nos. 500 MVA, 400/230/33kV 3- Ph Transformers as per BPS
- ii) Insulating oil for the above Transformers as per BPS.
- iii) Mandatory spares: as per BPS

2.2 The detailed scope is brought out in the subsequent clauses of this section.

a) Design, Engineering, Manufacture, testing at Manufacturer's work, supply, transportation, unloading and delivery at site, insurance & Storage. erection, testing & commissioning at site for the Transformers, including insulating oil, Bushings, all fittings, accessories including Online-Drying System (ODS), Marshaling box (MB), Cooler Control Cabinet (CCC) as applicable for each Autotransformer, foundation bolts and cables as per technical specification & BPS.

b) Bidders shall quote for Schedule-1 (Supply) and Schedule-3 (Installation). Prices for Schedule-2 (Local Transportation, In-transit insurance, loading and unloading charges), bidders are to refer to para 1.3 above.

c) Cables & Accessories:

All cables (Power, Control, shielded twisted pair cable for 4-20mA signal & any special cable as required from individual Transformer unit to Cooler Control Cabinet / Marshalling Box (MB)/OLTC Drive Mechanism Box (DM) / any other cubicle (associated with 400kV Class Transformer as applicable) is deemed to be included & shall be treated as Part of each 3-Phase 400kV class Transformer.

2.3 The contractor shall be fully responsible for providing all equipment, materials, system and services specified or otherwise which are required to complete the successful erection, testing and commissioning of the equipment in all respects.

2.4 During execution of the contract, actual destination shall be intimated, in writing by Employer to the contractor.

The conditions of roads, capacity of bridges, culverts etc. in the route shall be assessed by the contractor. The scope of any necessary modification/ extension/ improvement to existing road, bridges, culverts etc. shall be deemed to be included under present scope. The contractor shall carry out the route survey along with the transporter and submit the detail proposal and methodology for transportation of Individual Transformer/Transformer Banks (as applicable), for approval of Purchaser within reasonable time from the date of finalization of location.

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3 SPECIFIC EXCLUSION

The following items of work are specifically excluded from the scope of this specification.

- i) Foundation or Storage platform as applicable & associated civil works.
- ii) Terminal connectors for HV, IV and LV Bushing of Transformer
- iii) High Velocity Water system (HVWS) Fire Protection System for Transformers
- iv) Civil works for Road within the boundary walls of substations.
- v) Cables, from control room / Bay control room of Owner/Employers to Transformer cooler control cabinet /Marshalling box (MB)/Drive Mechanism box (DM) / any other cubicle (associated with 400KV Class Transformer as applicable).
- vi) Online Dissolved Gas (Multi-gas) and Moisture Measuring Equipment and Nitrogen Injection type Fire Prevention & Extinguishing System.

However, Provisions of valves (for future use) for Online Dissolved Gas (Multi-gas) and Moisture Measuring Equipment and Nitrogen Injection type Fire Prevention & Extinguishing System shall be considered included in the scope & shall be deemed to be included in the price of each Transformer.

- vii) Earthing works and civil foundation works for Transformers, its fittings, fire protection walls as applicable for 400kV Transformer.

4 PHYSICAL AND OTHER DESIGN DATA

Meteorological data - For design purposes, meteorological data are as below:

Altitude	Less than 1000 meter above mean sea level (MSL)
Snow fall	NIL
Seismic Zone	Transformers to be designed as per Zone-V (IS 1893)
Wind Zone	Max. 50m/sec
Min./Max. Ambient Temperature	0 / 50 degree centigrade
Coastal area Consideration	NA

5 SCHEDULE OF QUANTITIES

The bill of quantity is indicated in the Bid price Schedules. Bidder should indicate all such items in the bid proposal sheets which are not specifically mentioned but are essential for execution of the contract. Items which explicitly may not appear in various schedules and required for successful commissioning of the Transformers shall be included in the bid price and shall be provided at no extra cost to Employer.

Bids are being invited on Ex-works basis for Schedule-1 (Ex-Works prices including Type

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Test charges, if any) and Schedule-3 (Installation/Erection prices), for the present scope. Contract shall be initially placed for Ex-works and Installation portion only.

6 REFERENCE DRAWINGS

The reference drawings that form a part of the specifications are given in Section - Transformer (Upto 400kV Class) REV 13.

In case of any discrepancy between the drawings and text of specification, the requirements of text shall prevail in general. However, the Bidder is advised to get these clarified from Employer.

7 DIFFERENT SECTIONS OF TECHNICAL SPECIFICATION

For the purpose of present scope of work, technical specification shall consist of following sections, and they should be read in conjunction with each other.

- a) Section – Project (Rev 01)
- b) Section – Transformer (Upto 400kV Class) (Rev 13)
- c) Section – General Technical Requirements (Rev 15)

In case of any discrepancy between Section - PROJECT and other sections, Section - PROJECT shall prevail over the other sections. In case of any discrepancy between Section -GTR & other sections, Other sections shall prevail.

8 MANDATORY SPARES

The Mandatory Spares shall be included in the bid proposal by the bidder. The prices of these spares shall be given by the Bidder in the relevant schedule of BPS and shall be considered for evaluation of bid. It shall not be binding on the Employer to procure all of these mandatory spares.

The bidder is clarified that no mandatory spares shall be used during the commissioning of the equipment. Any spares required for commissioning purpose shall be arranged by the Contractor. The unutilized spares, if any, brought for commissioning purpose shall be taken back by the Contractor.

Wherever spares in BPS/Technical Specification have been specified as “each type/each rating/each type & rating”: If the offered spare/spares are sufficient to replace the respective main equipment of all types/ratings, then such offered spare/spares shall be acceptable. It implies that common spare/spare set fulfilling the spare requirement of all types/ratings shall also be acceptable, provided it is configurable at site itself without special assistance of OEM.

Mandatory Spares, wherever mentioned, are envisaged for the equipment/items being supplied under the main equipment heads under present scope meeting the requirements of Technical Specifications. The component/sub-component of an equipment/item specified in BPS/Break-up under Mandatory Spare, which is not applicable as per the offered design of respective main equipment, shall not be referred to.

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9 SPECIFIC REQUIREMENT:

9.1 Clause 3.14.1 of Section Technical Specification: Section -Transformer (Upto 400kV Class) Rev. 13 has been amended as follows:

Bidder / Manufacturer should have successfully carried out Dynamic Short Circuit (DSC) test on 500MVA 400/220/33kV or 500MVA 400/230/33kV, 3-Phase Auto transformer as on the originally scheduled date of bid opening and shall enclose the relevant Test Report/certificate along with bid. In case bidder/manufacturer has not successfully carried out DSC test on 500MVA 400/220/33kV or 500MVA 400/230/33kV, 3-Phase Auto transformer, their bid shall be considered technically nonresponsive. Further, design review of offered 400kV Class Auto transformer shall be carried out based on the design of DSC tested 500MVA 400/220/33kV or 500MVA 400/230/33kV, 3-Phase Auto transformer as per **Annexure-II**.

9.2 Clause 9.2 of Section – General Technical Requirements (Rev 15) is amended as below:

The reports for all type tests as per technical specification shall be furnished by the Contractor along with equipment / material drawings. However, type test reports of similar equipment/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID/representative authorized by POWERGRID/representative of Utility /representative of accredited test lab/ representative of The National Accreditation Board for Certification Bodies (NABCB) certified agency shall also be acceptable.

Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted within the years specified below from **the originally scheduled last date of bid submission (Soft Copy)**. In case the test reports are of the test conducted earlier than the years specified below from the **originally scheduled last date of bid submission (Soft Copy)**, the contractor shall repeat these test(s) at no extra cost to the Employer: -

S. No.	Name of Equipment	Validity of type test(in years)
1	Power Transformer	10
2	LT Transformer	10
3	Shunt Reactor/ Series Reactor /Neutral Grounding Reactor	10
4	OLTC	10
5	Bushing of Power Transformers/Reactors	10
6	Fittings and accessories for Power transformers & Reactors	10
7	Circuit Breaker	15
8	Isolator	15
9	Lighting Arrester	15

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10	Wave Trap	15
11	Instrument transformer	15
12	GIS & Hybrid GIS	15
13	LT Switchgear	10
14	Cable and associated accessories	10
15	Relays/ BCU/Process Interface units /Standalone Merging unit	10
16	Capacitors	10
17	Battery and Battery charger	10
18	Conductor & Earth wire	10
19	Insulators (Porcelain/Glass)	10
20	Composite Insulators	10
21	PLCC	10

Note: -

1. For all other equipment's validity of type test shall be 10 years from **the originally scheduled last date of bid submission (Soft Copy)**.
2. Equipment shall be supplied from the same manufacturing work, where from the sample unit was manufactured and successfully type tested as per relevant standard.

Further, where offered equipment is based on the design of technology transfer of Parent organization / Joint Venture (JV), type test reports of Parent organization / Joint Venture (JV) shall also be acceptable for the initial period of 03 years from the date of establishment manufacturing facility for offered equipment provided that the design, material, and manufacturing process of the offered equipment are identical to those of the type-tested sample of the original facility. In such cases, while submitting the Type Test Reports, the Original Equipment Manufacturer (OEM), shall furnish an undertaking with it declaring that there is

- i) No change in the Design,
 - ii) No change in the material,
 - iii) No change in manufacturing process, and
 - iv) No amendment/revision in the relevant standard as regard to type test conditions, since the type test
3. In case of own manufacturing plant at different location within India, the type test of the original manufacturing works shall also be acceptable for the equipment manufactured and supplied from the different location subject to the following conditions:
 - i) The relevant standard does not bar the same,
 - ii) The equipment being manufactured at different locations shall be identical in design, drawings, specifications, ratings to that of the type tested sample in the original facility (where it was manufactured and successfully type tested),
 - iii) The equipment being manufactured at different locations shall be identical in material & critical components, manufacturing process/ practices, and quality control to that of the type tested sample in the original facility (where it was manufactured and successfully type tested),

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Also, while submitting the Type Test Reports, the Original Equipment Manufacturer (OEM), shall furnish an undertaking for above conditions (i), (ii) and (iii).

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Employer. The Contractor shall intimate the Employer the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies

9.3 In addition to requirement stipulated in technical specification for Transformer (Upto 400kV Class) (Rev 13), the following requirement shall also be considered:

i) Buchholz Relay (including GCD), Pressure Relief Device, Sudden Pressure Relay, Magnetic Oil Level Gauge, Aircell rupture relay, Oil Flow Indicator, Oil Temperature Indicator and Winding Temperature Indicator shall comply with requirement of IEC 60076-22-1 and shall be suitable for 220V DC application.

ii) Contact details for body protection relays shall be as follows:

Sr. No.	Equipment	Contacts (Minimum)
1	PRD	1 NO + 1 NC
2	SPR	1 NO
3	MOLG	1 NO
4	Buchholz Relay	1NO for alarm + 1 NO for trip
5	Aircell rupture relay	1 NO
6	OTI	4 NO contacts
7	WTI	4 NO contacts

iii) **Additional requirements for PRD, SPR, Buchholz Relay, Aircell rupture relay and MOLG**

- a) Limit switch shall be placed inside the metallic enclosure to avoid ingress of water
- b) Double compression type metallic cable gland to be provided.
- c) Suitable arrangement for cable entry to be provided to avoid water ingress through cable
- d) Gasket (O' ring) of high temperature withstand material and having adequate thickness shall be provided. Gasket shall be placed inside the slot
- e) Transformer/Reactor manufacturer shall furnish the flow rate of Buchholz trip contact with technical document/calculation. Buchholz relay should not operate during external fault, pump operation and seismic activity
- f) Adequate physical clearances (space of minimum one terminal block between two connections) to be provided.
- g) Complete PRD and SPR shall be enclosed by Polycarbonate transparent material or stainless-steel enclosure.
- h) Terminal Box protection class shall be IP 55 (minimum) as per IEC 60529

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iv) Additional requirements for OTI & WTI

- a) OTI and WTI must be installed inside cubicle with anti-vibration pad
- b) Manufacturer to ensure no water leakage inside cubicle through lifting hook
- c) The capillary entry should be always from the bottom side.
- d) Double compression type metallic cable gland to be provided.
- e) Minimum protection class shall be IP 65 as per IEC 60529

9.4 Relevant/applicable clauses of Specific Requirements as mentioned at C/ENGG/SPEC/SECPROJECT/SPECIFIC REQUIREMENT Rev. no. 10 (attached as Annexure-I) shall also be referred for specified scope of work.

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